

# WIND RESISTANT GUTTER WELDED RADIUS BOX

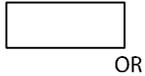
## NOTES

- Bottom sizes are provided in 1/2" increments
- Roof flange is optional. If flange size is not provided, the gutter will not include a roof flange. If flange angle is not provided, the gutter will have a 90-degree flange.
- Concealed splice plates provided
- Pop rivets provided
- Product should be installed per provided installation instructions
- ANSI/SPRI GT-1 Test Pressure up to 223 psf (Horizontal) and 136 psf (Vertical)

### PROVIDING A RADIUS

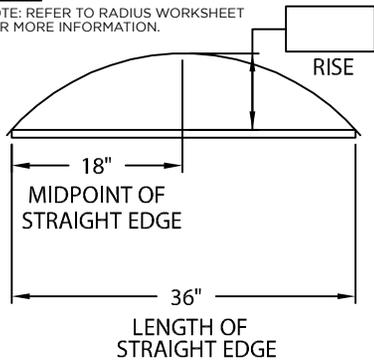
THE RADIUS MAY BE PROVIDED IN ONE OF TWO METHODS:

1) THE ACTUAL KNOWN RADIUS IS

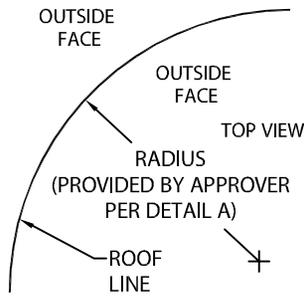
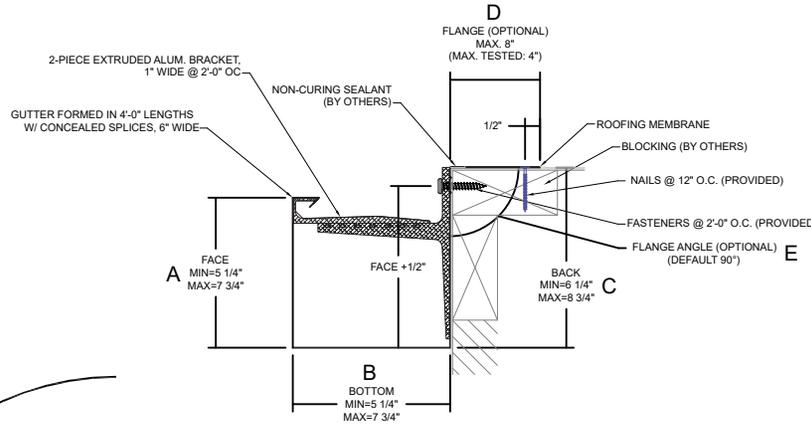


2) FIELD CONDITION MEASUREMENTS

NOTE: REFER TO RADIUS WORKSHEET FOR MORE INFORMATION.



NOTE: CHECK MEASUREMENTS ALONG ENTIRE RADIUS  
**DETAIL A**



### IMPORTANT!

MUST INDICATE THE PROPER RADIUS CONDITION BY CIRCLING APPROPRIATE OUTSIDE FACE.

## APPROVALS



**ANSI/SPRI/GT-1**  
Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

### Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

Date: \_\_\_\_\_

### Hickman Edge Systems

4 Commerce Way  
Arden, NC 28704  
Phone: 828-676-1700  
www.hickmanedgesystems.com

SHT# \_\_\_\_\_ of \_\_\_\_\_

DATE: **02/27/ 23**

DRN BY: **JJC**

CKD BY: **MM**

DWG #: 64012-40350

REV: **A**

## DIMENSIONS

SELECT SIZE	A (FACE)	B (BOTTOM)	C (BACK)	FLANGE (OPTIONAL)
<input type="checkbox"/>	5 1/4"	5 1/4"	6 1/4"	<b>D (FLANGE SIZE)</b> (MAX 8"/MAX TESTED 4") NOTE: IF SIZE IS NOT PROVIDED, GUTTER WILL NOT INCLUDE A ROOF FLANGE
<input type="checkbox"/>	5 3/4"	5 3/4"	6 3/4"	
<input type="checkbox"/>	6 1/4"	6 1/4"	7 1/4"	
<input type="checkbox"/>	6 3/4"	6 3/4"	7 3/4"	
<input type="checkbox"/>	7 1/4"	7 1/4"	8 1/4"	<b>E (FLANGE ANGLE)</b> NOTE: IF ANGLE IS NOT PROVIDED, FLANGE WILL BE 90°
<input type="checkbox"/>	7 3/4"	7 3/4"	8 3/4"	

## MATERIAL

.080" Aluminum

Color: \_\_\_\_\_

Finish: \_\_\_\_\_

Substrate:

If substrate is not given, wood fasteners will be provided.

- Wood  
 Masonry  
 Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet ( 4'-0" Lengths)